



218 Trademark Dr • Buda • Texas • 78610

Phone 800.757.2581 • **Fax** 844.894.2652 • **Email** customerservice@speedtechlights.com

STL Five Switch Box Operation Manual and Instructions

Congratulations, you are the owner of a STL Five Switch Control Box! Your bar is equipped with the latest technology and features at the best value found industry wide, GUARANTEED. So please read this document carefully and call Customer Service at 800-757-2581 Monday - Friday 8:30 AM - 4:30 PM central time if you need assistance. We are available and happy to help!

Warnings and Notices for Users and Installers

This document must be delivered to and read by the end user and installer as it serves to provide you with the required information for proper and safe use of your STL product. Before operating this or any STL products the user and installer must read this manual all the way through. You will find important information in this manual that could prevent property damage and/or serious injury to the user and installer.

STL products are intended to alert pedestrians and other operators of the presence of personnel, the operation of emergency vehicles, an emergency site, and any warning needs. This does not ensure that pedestrians or drivers will react, heed, or observe emergency warning signals. Nor does the use of emergency signals grant or ensure you the right of way. It is your responsibility to make sure you can proceed safely before driving against traffic, entering an intersection, responding at a high rate of speed, or walking on or around traffic lanes.

Your STL emergency vehicle devices should be tested daily to insure the device and all its functions are operating correctly. If you experience a malfunction contact STL's Customer Service immediately for troubleshooting options, or a warranty or service claim. You must ensure sure that the projection of the visual and audible signal is not blocked by vehicle components (i.e.: open trunks, visors, compartment doors), vehicles, other obstructions, or people.

This is professional grade equipment and is intended for strict use by authorized personnel only. It is the user's responsibility to understand and obey all laws regarding emergency warning devices. You must know and be familiar with all applicable city, state, and federal laws and regulations prior to the use of emergency vehicle warning devices.

SpeedTech Lights, Inc. assumes no liability for any loss resulting from the use of this warning device. Proper installation is vital to the performance of the warning devices and safe operation of the emergency vehicle. Since the operator is under stressful environments the equipment must be properly wired and mounted to ensure effectiveness and safety. Therefore controllers



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must be properly installed and placed within convenient reach of the operator so eye contact with the roadway is never lost.

The effectiveness of your STL equipment is highly dependent upon correct mounting and wiring. Improper wiring and mounting of the warning device will reduce the output and performance of the equipment. Emergency warning devices frequently require high electrical voltages and/or currents. Properly protect and use caution around live electrical connections. Grounding or shorting of electrical connections can cause high current arcing, which can cause severe personal injury and/or serious vehicle damage, including fire.

Electromagnetic interference can be caused by many electronic devices used in emergency vehicles. To ensure that this doesn't happen to you, lightbars should be mounted a minimum of 12" - 34" from the radio antenna and do not power your equipment from the same circuit or share the same grounding circuit with radio communication equipment. After installation, test all the vehicle's equipment together to ensure everything operates free of interference.

Driver and/or passenger airbags bags (SRS) will impact the way you mount your equipment. Any equipment installed in the deployment area of the airbags will damage or dislodge the airbags and sensors. This will also reduce the effectiveness of the airbags to protect the passengers and therefore these areas must be avoided. Installers must make sure that this equipment along with any parts, hardware, wiring, power supplies, and switch boxes do not interfere with the airbags, SRS wiring, or sensors.

All STL equipment needs to be mounted and installed according to the vehicle manufacturer's instructions and securely attached to a part of the vehicle of sufficient strength to withstand the forces applied by the equipment. This device should be permanently mounted within the zones specified by the vehicle manufacturer. This especially applies to equipment mounted on the exterior of the vehicle to avoid dislodging. Mounting units on the interior of the vehicle by a method other than permanent mount is discouraged as it may become detached under aggressive driving conditions such as sudden braking, collision, or swerving.

PROPER INSTALLATION COMBINED WITH OPERATOR TRAINING IN THE PROPER USE OF EMERGENCY WARNING DEVICES IS ESSENTIAL TO ENSURE THE SAFETY OF EMERGENCY PERSONNEL AND THE PUBLIC.



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Important Points for Your Safety and Longevity of Your Light Bar

- Installers are required to have a good understanding of automotive electronic systems and procedures for proper installation.
- Never stare directly into the LEDs as momentary blindness and/or eye damage may occur.
- Never take any lights through a car wash. Use only water to clean the outer body/lens of your equipment.
- Never use a pressure washer to clean any STL products. Inspect and test your product daily to insure it operates properly and is mounted correctly.
- Never cut wires or work on a unit while the unit is still connected to a power source.
- Never install this product or route any wires through or in the deployment area of the airbag. Doing so may cause serious personal injury as it will damage or reduce the effectiveness of the airbag by causing the unit to become a projectile. Reference the owner's manual for your vehicle to find the airbag deployment area. The User/Installer assumes all responsibility to determine proper mounting location, based on providing ultimate safety to all passengers in the vehicle.
- If the product requires you to drill holes, the installer must ensure that the drilling process does not damage any vehicle components or other vital parts. Check all sides of the mounting surface before beginning to drill. Make sure to deburr all drilled holes and remove any metal remnants or shards to avoid injury and wires from becoming spliced. Grommets are to be installed in all wire passage holes.
- In order for STL products to operate at optimum efficiency, a secure and good electrical connection to the battery's Ground Post must be made. The recommended procedure requires the unit's ground wire be connected directly to the NEGATIVE (-) battery post.
- Instruction manuals should be stored in a safe place for reference if you need to reinstall the unit or perform maintenance. They can also be found at the main site under the product listing at www.SpeedTechLights.com. If your product is no longer available on the website contact STL's Customer Service at 800-757-2581 for assistance.
- If your product requires the use of a control box or remote device to turn on and control your equipment make sure it is installed in a location that allows both the user and the vehicle to operate safely in any driving condition.
- Never activate or control your equipment in hazardous driving conditions.



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- FAILURE TO FOLLOW THESE SAFETY PRECAUTIONS, WARNINGS, NOTICES, AND INSTRUCTIONS COULD RESULT IN DAMAGE TO THE PRODUCT OR VEHICLE THAT WILL VOID YOUR WARRANTY AND/OR CAUSE SERIOUS INJURY TO YOU AND YOUR PASSENGER.

SUMMARY OF THE FIVE SWITCH CONTROL BOX:

The STL 5 switch box functions to fulfill the needs of all emergency vehicles as a five switch control box.

- Powered by 12V
- LED light switches
- 5 switches per unit
- All switches rated for 20 amps
- Labels on switch: A/B/C/D/E
- Compatible with all STL and third party units
- Includes U bracket for mounting
- Includes 7 feet of cable
- Dimensions: 4.75" L x 2.5" H x 2.75" D

How the STL Five Switch Control Box Operates

Power On/Off Switches:

- A. Brown
- B. Orange
- C. Yellow
- D. Blue
- E. Green

Unpacking your STL Product

Unpack your unit to identify all parts including but not limited to: light bar, switch box, brackets, screws, bolts, wiring harness, fuses, etc.

Some parts may be in small bags.

Some products may be packaged inside boxes of other products.

Some parts such as Gutter Brackets, may be in the foam protection. Double check that no parts are left within the foam protection or left in the box.



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Instructions for Mounting, Wiring and Programming

IMPORTANT! To ensure proper installation installers are required to have a good understanding of automotive electronic, systems and procedures for proper installation. When you are drilling into the vehicle's surfaces, ensure that the area is free of any electrical wires, vehicle upholstery, fuel lines, etc. that could be damaged. All wiring passing through drilled holes should use grommets and silicone sealant to prevent wire or moisture damage when passing through compartment walls.

WARNING! Larger wires and secure or tight connections will ensure longer service life for your product. It is highly recommended that soldered connections have heat shrink used to protect the connection. Special attention should be given to the location and method of splicing wires to make electrical connections to protect these splices from lost power or connection and corrosion. Insulation displacement connectors are not to be used. To reduce voltage drop, minimize the number of splices in the wires. The current carrying capacity of wires and fuses will be significantly reduced under high ambient temperature (e.g. under the hood). Use SXL type wire in the engine compartment where higher heat resistance is required according to SAE J-1128. All wires should be in accordance with the minimum wire size and other recommendations made by the manufacturer and be protected from hot surfaces and moving parts. Grommets, cable ties, looms, and other installation hardware should be used to anchor and protect all wiring. Fuses should be properly sized and located as close to the power take off points as possible to protect the wiring and device. To protect against short circuits, a fuse is included by STL for all products. Do NOT use a fuse with a higher amp rating than the initial fuse included. Do NOT use Circuit Breaks with STL Products. Ground terminations should only be made directly to the battery.

Trouble Shooting

All Manufacture Defects are covered under the STL Warranty accordingly. Warranty is void with disassembly or rewiring of STL Products or Improper Wiring or Installation. If you are unsure how to trouble shoot your light bar for any reason or if the trouble shooting does not fix your issue, call Customer Service immediately for assistance at 1-800-757-2581.

Problem	Scenarios	Possible Cause	Trouble Shooting
Warning LED module has one or all diodes out	Are all the LED Diodes out? No	If at least one LED diode is out, the LED Module needs to be replaced.	Call Customer Service to make a warranty claim for a new LED



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	<p>Yes</p>	<p>Defective PCB or LED module or cables disconnected from Connector or LED.</p>	<ol style="list-style-type: none"> 1. Make sure the product is disconnected from power. 2. Unscrew the two screws that secure the LED module to the light bar. 3. Pull the LED out gently and slowly. 4. You will see red and black wires that lead to a connector. 5. Confirm that the wires with pins are in the connectors (Both male and female connectors) have not come out of the connectors. 6. If so: push the pin into the connector to re-secure the connection. <ol style="list-style-type: none"> a. Ensure the wings of the pin are opened to ensure a proper connection. b. If closed use tweezers to pull away from the base. c. A click will be heard when placing the pin back into the connector. d. Make sure the pin is seated in the center of its pin position to ensure proper connection 7. If not: continue reading: <ol style="list-style-type: none"> 1. Follow steps 1 - 4 to unplug a working module in the same manner. 2. Plug in the defective module into any working module's position. <ol style="list-style-type: none"> a. If the LED module comes on. You need a new PCB b. If the LED module does not come on. You need a new LED module
<p>No recall of flash pattern</p>	<p>Are the unit's power cables run to the correct locations: Positive (red) and Negative (black), directly to the battery?</p> <p>No</p>	<p>Improper Grounding.</p>	<p>If grounded incorrectly, an electrical feedback could be the culprit. Electrical feedback can cause the PCB not to recognize the command that it is being told to do. Move the ground to proper location and see if this fixes the issue.</p>



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	Yes		A New PCB may be required.
Pressing buttons on the Switch Box but light bar doesn't respond	Do the back lights of the buttons on the switch box light up when pressed?	No	Broken Fuse
			Disconnected Connector
			Damaged Cable
		Yes	TEST THE POSSIBLE CAUSES FOR "No"
		Wires in the wrong location	

Stay Safe and Continue Lighting the Way® with SpeedTech Lights®

We know that Trust is Earned®! Thank you for giving STL the opportunity to earn your business and trust. Visit www.SpeedTechLights.com for any additional information and services regarding STL Warranty, Return Policy, Videos, or any other Customer Service needs you deem necessary. Shop with Confidence® with SpeedTech Lights!

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